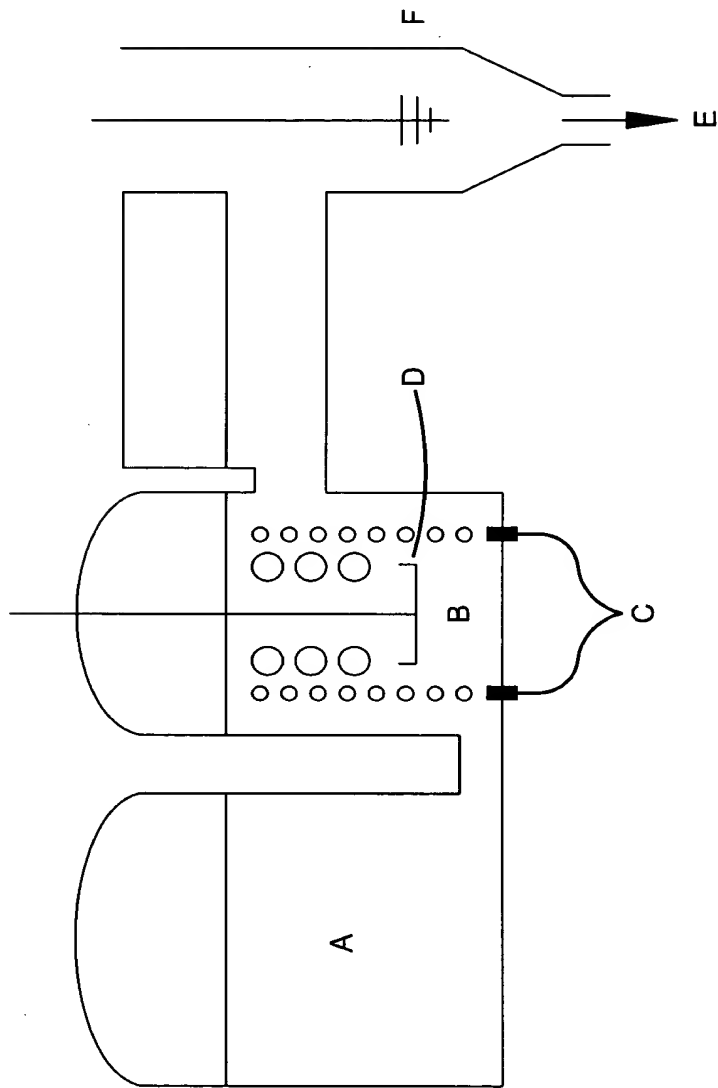


FIG. 1



- A melt-down region
- B bubbling zone
- C bottom bubbling nozzles
- D feeding of bubbling gas via agitator or fixed pipe
- E to the moulding process
- F homogenization

FIG. 2a

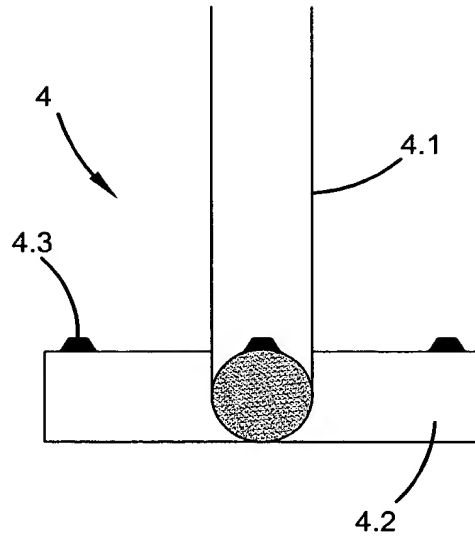


FIG. 2b

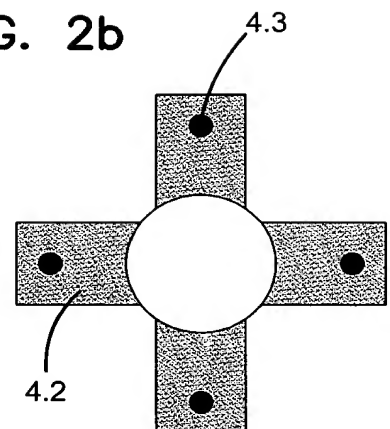


FIG. 3

